

Features:

- **Diameter:** Typically ranges from **1.25** inches (32mm) to 4 inches (110mm)
- depending on the fixture and building codes.
- Joints: Diverse types including solvent weld joints (for PVC and ABS), compression fittings, and push-fit joints (for ease of installation).
- Grades: Waste pipes can be available in different grades such as underground (for external drainage) and soil pipes (for foul drainage).

Materials:

- PVC (Polyvinyl Chloride): Lightweight, durable, and resistant to corrosion and chemicals.
- ABS (Acrylonitrile Butadiene Styrene): Similar to PVC but more impactresistant; often used in commercial applications.
- **PE (Polyethylene)**: Used for underground drainage systems due to its flexibility and resistance to ground movement.

Maintenance:

- Inspection: Regular checks for leaks, corrosion, or blockages.
- Cleaning: Periodic cleaning using appropriate methods to prevent clogs and maintain proper flow.

Specifications:

- Color: Typically black for ABS, white or grey for PVC, and dark grey for cast iron.
- Length: Standard lengths vary but can also be custom cut to fit specific installations.
- Wall Thickness: Varied to meet different structural requirements and durability needs.
- Standards: Compliance with local building codes and regulations for plumbing materials and installation.

Types of Waste Pipes:

- Soil Pipe: Carries sewage and wastewater from toilets.
- Waste Pipe: Carries wastewater from sinks, showers, and appliances.
- Vent Pipe: Allows air into the drainage system to prevent siphoning and maintain proper flow.
